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EXAMINER
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HAND, MELANIE JO

ART UNIT	PAPER NUMBER
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3761

NOTIFICATION DATE	DELIVERY MODE
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03/06/2009

ELECTRONIC

**Please find below and/or attached an Office communication concerning this application or proceeding.**

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

USpatents@armstrongteasdale.com

<b>Office Action Summary</b>	<b>Application No.</b> 10/820,636	<b>Applicant(s)</b> RANGANATHAN ET AL.	
	<b>Examiner</b> MELANIE J. HAND	<b>Art Unit</b> 3761	

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --

### Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) OR THIRTY (30) DAYS, WHICHEVER IS LONGER, FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

### Status

- 1) ☒ Responsive to communication(s) filed on 15 December 2008.
- 2a) ☐ This action is **FINAL**.                      2b) ☒ This action is non-final.
- 3) ☐ Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

### Disposition of Claims

- 4) ☒ Claim(s) 1,3,7-15 and 17-22,24-46 is/are pending in the application.
- 4a) Of the above claim(s) \_\_\_\_\_ is/are withdrawn from consideration.
- 5) ☐ Claim(s) \_\_\_\_\_ is/are allowed.
- 6) ☒ Claim(s) 1,3,7-15 and 17-22,24-46 is/are rejected.
- 7) ☐ Claim(s) \_\_\_\_\_ is/are objected to.
- 8) ☐ Claim(s) \_\_\_\_\_ are subject to restriction and/or election requirement.

### Application Papers

- 9) ☐ The specification is objected to by the Examiner.
- 10) ☐ The drawing(s) filed on \_\_\_\_\_ is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.  
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

### Priority under 35 U.S.C. § 119

- 12) ☐ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
- a) ☐ All    b) ☐ Some \*    c) ☐ None of:
1. ☐ Certified copies of the priority documents have been received.
  2. ☐ Certified copies of the priority documents have been received in Application No. \_\_\_\_\_.
  3. ☐ Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

\* See the attached detailed Office action for a list of the certified copies not received.

### Attachment(s)

- |  |   |
|--|---|
| 1) <input checked="" type="checkbox"/> Notice of References Cited (PTO-892)                                | 4) <input type="checkbox"/> Interview Summary (PTO-413)<br>Paper No(s)/Mail Date. _____ |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948)                       | 5) <input type="checkbox"/> Notice of Informal Patent Application                       |
| 3) <input type="checkbox"/> Information Disclosure Statement(s) (PTO/SB/08)<br>Paper No(s)/Mail Date _____ | 6) <input type="checkbox"/> Other: _____  |

## **DETAILED ACTION**

### ***Response to Arguments***

1. Applicant's arguments, see Remarks, filed December 15, 2008, with respect to the rejection(s) of claim(s) 1, 3, 7-15, 17-22 and 24-46 under 35 U.S.C. 102 and/or 35 U.S.C. 103 as anticipated or unpatentable over Suzuki, alone or in combination with other references, have been fully considered and are persuasive. Therefore, the rejection has been withdrawn. However, upon further consideration, a new ground(s) of rejection is made in view of a newly found prior art reference.
2. With regard to applicant's initial statement: As a courtesy, examiner will briefly review the prosecution history herein to show that no hindrance of prosecution has taken place. A final action was issued November 28, 2007. A reply after final action was mailed December 19, 2007. While examiner acknowledges a telephone call in which it was stated that the amendment to the claims that was made may overcome Suzuki, it did not put the claims in condition for allowance which would be the only reason examiner would reopen prosecution after a final action is mailed. Hence, the amendment was not entered. A request for continued examination was filed to enter this amendment. A restriction requirement was made that the current examiner believed to be proper at the time because a previous restriction requirement was neither addressed nor pursued by the previous examiner. Upon receiving applicant's reply to the restriction requirement, examiner again reviewed the claims in depth and agreed with applicant's arguments traversing the restriction requirement. Therefore, it is abundantly clear that prosecution has proceeded in a manner compliant with USPTO protocol. The fact that applicant disagrees with the outcome is immaterial. Claim 1 does not recite that limitation, therefore the rejection stands because the limitation of lying flat in a dry stated is met by Suzuki

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and that fact was also clearly stated in the interview summary. This action is non-final because a response to the arguments submitted with the RCE was mistakenly omitted.

3. In regard to the Suzuki reference, the interview summary referred to by applicant clearly states that only the amendment to the claims to recite a polyurethane foam will overcome the current rejections over Suzuki alone, not all rejections relying on the Suzuki reference.

***Claim Rejections - 35 USC §102/ 103***

4. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.

5. Claims 1, 3, 9, 13-15 and 41 are rejected under 35 U.S.C. 102(b) as anticipated by or, in the alternative, under 35 U.S.C. 103(a) as obvious over Suzuki et al (JP 2003-033381 (English translation)).

With respect to **claim 1**: Suzuki teaches a single layer absorbent structure, comprising: a first surface opposite a second surface, wherein the single-layer absorbent structure expands along the second surface defined by component sheet P in the presence of a liquid so that the first surface increases concavity, wherein a pocket-like shape is formed in the presence of the liquid, the single-layer absorbent structure expands to a lesser extent along the first surface (i.e. the inwardly facing surface of component sheet Q) than the single-layer absorbent structure expands along the second surface (i.e. the outwardly facing, concave surface of component sheet P having the larger curvature radius) in the presence of the liquid. As seen in Fig. 10 of Suzuki, the single layer structure is shown prior to expansion, i.e. in a dry state and is considered herein to lie flat in said dry state. With regard to the limitation “the single-layer

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absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the single layer structure taught by Suzuki comprises a spunbond film (sheet Q) with superabsorbent (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials used. When the structure or composition recited in the reference is substantially identical to that of the claimed invention, claimed properties or functions are presumed to be inherent. See MPEP §2112-2112.01. A prima facie case of either anticipation or obviousness has been established when the reference discloses all of the limitations of a claim except for a property or function and the examiner cannot determine whether or not the reference inherently possesses properties that anticipate or render obvious the claimed invention but has a basis for shifting the burden of proof to the applicant. See *In re Fitzgerald*, 205 USPQ 594 (CCPA 1980). The single-layer absorbent structure of Suzuki has a thickness of about 2 mm in a dry state, which falls within the claimed range of about 1 to about 10 millimeters in a dry state. (¶¶0008-0021,0035)

With respect to **claim 3**: The single-layer absorbent structure disclosed by Suzuki comprises spunbond film (sheet Q) with superabsorbents (sheet P).

With respect to **claim 9**: With regard to the limitation “the absorbent structure has a basis weight between about 50 and about 1000 grams per square meter”, the single layer structure taught by Suzuki comprises a spunbond film (sheet Q) with superabsorbent (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The basis weight of the claimed structure is considered herein to be an inherent property of the materials used to make the structure. When the structure or composition recited in the reference

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is substantially identical to that of the claimed invention, claimed properties or functions are presumed to be inherent. See MPEP §2112-2112.01. A prima facie case of either anticipation or obviousness has been established when the reference discloses all of the limitations of a claim except for a property or function and the examiner cannot determine whether or not the reference inherently possesses properties that anticipate or render obvious the claimed invention but has a basis for shifting the burden of proof to the applicant. See *In re Fitzgerald*, 205 USPQ 594 (CCPA 1980). The single-layer absorbent structure of Suzuki has a thickness of about 2 mm in a dry state, which falls within the claimed range of about 1 to about 10 millimeters in a dry state.

With respect to **claim 13**: Suzuki teaches that the first surface defined by sheet Q expands less than the second surface defined by sheet P, thus the second surface comprises at least one region of reduced expansion. The term “region” is given its broadest reasonable interpretation herein, thus encompassing embodiments in which the region has an area less than or equal to the area of the first surface.

With respect to **claim 14**: The at least one region of reduced expansion of sheet Q has been modified by adhesion junctions, i.e. adhesive bonding that bonds sheet P to sheet Q.

With respect to **claim 15**: The second surface defined by sheet P undergoes anisotropic expansion in the presence of a liquid inasmuch as the expansion in the vertical “Z” direction perpendicular to the plane of the article, is greater than the expansion in the x-y plane of the article.

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With respect to **claim 41**: Suzuki teaches a single layer absorbent structure, comprising: a first surface opposite a second surface, wherein the single-layer absorbent structure expands along the second surface defined by component sheet P in the presence of a liquid so that the first surface increases concavity, wherein a pocket-like shape is formed in the presence of the liquid. The single-layer absorbent structure expands to a lesser extent along the first surface (i.e. the outwardly facing surface of component sheet Q) than the single-layer absorbent structure expands along the second surface (i.e. the outwardly facing, concave surface of component sheet P having the larger curvature radius) in the presence of the liquid. As seen in Fig. 10 of Suzuki, the single layer structure is shown prior to expansion, i.e. in a dry state and is considered herein to lie flat in said dry state. With regard to the limitation “the single-layer absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the single layer structure taught by Suzuki comprises a spunbond film (sheet Q) with superabsorbent (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials used. When the structure or composition recited in the reference is substantially identical to that of the claimed invention, claimed properties or functions are presumed to be inherent. See MPEP §2112-2112.01. A prima facie case of either anticipation or obviousness has been established when the reference discloses all of the limitations of a claim except for a property or function and the examiner cannot determine whether or not the reference inherently possesses properties that anticipate or render obvious the claimed invention but has a basis for shifting the burden of proof to the applicant. See *In re Fitzgerald*, 205 USPQ 594 (CCPA 1980). The second surface defined by sheet P undergoes anisotropic expansion in the presence of a liquid inasmuch as the expansion in the vertical “Z”

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direction perpendicular to the plane of the article, is greater than the expansion in the x-y plane of the article. (¶¶0008-0021,0035)

***Claim Rejections - 35 USC § 103***

6. This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

7. Claims 7, 8 and 10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Suzuki ('381).

With respect to **claim 7**: The absorbent structure of Suzuki expands to a thickness of at least 7 mm, derived from a 2mm thickness in dry state plus a "level difference" of 5 mm or more, wherein level difference is interpreted herein as any additional thickness imparted as a result of swelling. Suzuki does not teach a width of the article, which dictates the subtended angle along with the thickness, however since Suzuki teaches identical materials for the single layer structure, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki so as to arrive at the claimed subtended angle of about 30 degrees to about 180 degrees in the presence of a liquid by modifying the width of the article. Suzuki also teaches that the level difference functions as a guard bank, interpreted herein as a guard against leakage. Thus the subtended angle is considered herein to be a result-effective variable. It has been held that



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discovery of an optimum value of a result effective variable in a known process is ordinarily within skill of art. *In re Boesch and Slaney*, 205 USPQ 215 (C.C.P.A. 1980)

With respect to **claim 8**: Suzuki does not explicitly teach that the absorbent structure has a radius of curvature of about 38 centimeters or less in the presence of a liquid. However since Suzuki teaches identical materials for the single layer structure, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki so as to arrive at the claimed radius of curvature of about 38 centimeters or less in the presence of a liquid by modifying the width of the article, which in turn modifies the associated subtended angle and radius of curvature. Suzuki also teaches that the level difference (and thus the associated subtended angle and radius of curvature) provides a guard bank, interpreted herein as a guard against leakage, wherein level difference is interpreted herein as any additional thickness imparted as a result of swelling. Thus the radius of curvature is also considered herein to be a result-effective variable. It has been held that discovery of an optimum value of a result effective variable in a known process is ordinarily within skill of art. *In re Boesch and Slaney*, 205 USPQ 215 (C.C.P.A. 1980)

With respect to **claim 10**: Suzuki teaches that the first surface defined by sheet Q is hydrophobic and thus naturally expands less in the presence of a liquid. However, since a hydrophilic sheet treated to become hydrophobic and expand less in the presence of liquid is equivalent to a naturally hydrophobic sheet and provides an identical end product. Since Suzuki teaches hydrophilic sheets that swell for sheet Q as well as hydrophobic sheets, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that the first surface is defined by a hydrophilic sheet Q treated to expand less in the presence of a liquid relative to the extent to which the second surface defined by sheet P expands in the presence of a liquid

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with a reasonable expectation of success to provide a first hydrophobic surface that expands less than the second surface as claimed

8. Claims 11 and 12 are rejected under 35 U.S.C. 103(a) as being unpatentable over Suzuki et al ('381) in view of Carlucci et al (EP 804915 A1).

With respect to **claim 11**: Suzuki does not teach that the first surface is treated by any of the processes set forth in claim 11. Carlucci teaches a single layer absorbent structure having a first surface that expands less than the second surface due to aperturing. Since the article of Suzuki and Carlucci seek to solve a similar problem in the art, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that the first surface expands less than the second surface via treatment comprising aperturing as taught by Carlucci with a reasonable expectation of success.

With respect to **claim 12**: Suzuki does not teach that at least one of the first and second surfaces comprises at least one slit to control shaping. Carlucci teaches a first surface that comprises apertures but does not explicitly teach that at least one of the first and second surfaces comprises at least one slit. However, since Carlucci teaches that the apertures may have non-circular shapes and have various dimensions, it would be obvious to one of ordinary skill in the art to modify the structure of Carlucci so as to have apertures in the form of at least one slit with a reasonable expectation of success. The recitation "to control shaping" constitutes functional language that is given little patentable weight herein. (Figs. 4b,c, Col. 9, lines 46-55)

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9. Claims 17-22, 24-26, 28-36, 38-40 and 42-46 are rejected under 35 U.S.C. 103(a) as being unpatentable over Suzuki et al ('381) in view of Hamilton et al (U.S. Patent No. 6,667,424).

With respect to **claim 17**: Suzuki teaches an absorbent structure, comprising: a first layer Q that expands less than 10% in the presence of a liquid; and an absorbent second layer P bonded to the first layer Q, wherein the absorbent second layer expands by 5 mm or more which is at least 20% of its original thickness, in the presence of the liquid so that the second layer P increases concavity, wherein a pocket-like shape is formed along an interface of the first and second layers Q,P respectively, in the presence of the liquid.

Suzuki discloses that second layer P is an absorber layer and comprises cotton, but does not disclose that it comprises polyurethane foam. Hamilton discloses that both cotton and polyurethane foam are materials known to be used in absorbent articles. ('424, Col. 27, line 60 – Col. 28, line 8) Therefore it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that second layer P comprises polyurethane foam with a reasonable expectation of success to ensure that the material is suitable for the purpose of absorbing liquid.

With regard to the limitation “the absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the absorbent structure taught by Suzuki as modified by comprises a spunbond film (first layer Q) with polyurethane foam (second layer P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials used. Therefore, although neither Suzuki nor Hamilton explicitly discloses a fluid intake range, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by

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Hamilton so as to possess a fluid intake rate within the claimed range with a reasonable expectation of success.

With regard to the limitation “the absorbent structure has a basis weight between about 100 and about 1000 grams per square meter”, the single layer structure taught by Suzuki as modified by Hamilton comprises a spunbond film (sheet Q) with polyurethane foam (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The basis weight of the claimed structure is considered herein to be an inherent property of the materials used to make the structure. Therefore, although neither Suzuki nor Hamilton explicitly discloses a basis weight for the materials disclosed that meet the claim limitations, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a basis weight within the claimed range with a reasonable expectation of success.

With respect to **claim 18**: The absorbent structure of Suzuki expands to a thickness of at least 7 mm, derived from a 2mm thickness in dry state plus a “level difference” of 5 mm or more, wherein level difference is interpreted herein as any additional thickness imparted as a result of swelling. Suzuki does not teach a width of the article, which dictates the subtended angle along with the thickness. However since the article of Suzuki as modified by Hamilton contains identical materials for the single layer structure to those disclosed by applicant (see the rejection of claim 17). Suzuki also teaches that the level difference functions as a guard bank, interpreted herein as a guard against leakage. Thus the subtended angle is considered herein to be a result-effective variable. It has been held that discovery of an optimum value of a result effective variable in a known process is ordinarily within skill of art. *In re Boesch and Slaney*, 205 USPQ 215 (C.C.P.A. 1980) it would be obvious to one of ordinary skill in the art to modify the article of

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Suzuki as modified by Hamilton so as to arrive at the claimed subtended angle of about 30 degrees to about 180 degrees in the presence of a liquid by modifying the width of the article.

With respect to **claim 19**: Suzuki does not explicitly teach that the absorbent structure has a radius of curvature of about 38 centimeters or less in the presence of a liquid. Hamilton also does not disclose a radius of curvature. However the single layer article of Suzuki as modified by Hamilton teaches identical materials to those disclosed by applicant. Suzuki also teaches that the level difference (and thus the associated subtended angle and radius of curvature) provides a guard bank, interpreted herein as a guard against leakage, wherein level difference is interpreted herein as any additional thickness imparted as a result of swelling. Thus the radius of curvature is also considered herein to be a result-effective variable. It has been held that discovery of an optimum value of a result effective variable in a known process is ordinarily within skill of art. *In re Boesch and Slaney*, 205 USPQ 215 (C.C.P.A. 1980) It would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to arrive at the claimed radius of curvature of about 38 centimeters or less in the presence of a liquid by modifying the width of the article, which in turn modifies the associated subtended angle and radius of curvature.

With respect to **claim 20**: The single-layer absorbent structure of Suzuki has a thickness of about 2 mm in a dry state, which falls within the claimed range of about 1 to about 10 millimeters in a dry state.

With respect to **claim 21**: The second layer of the article of Suzuki as modified by Hamilton is

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comprised of polyurethane foam, which is elastomeric inasmuch as polyurethane is itself elastomeric.

With respect to **claim 22**: With regard to the limitation “the absorbent structure has a basis weight between about 100 and about 1000 grams per square meter”, the single layer structure taught by Suzuki as modified by Hamilton comprises a spunbond film (sheet Q) with polyurethane foam (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The basis weight of the claimed structure is considered herein to be an inherent property of the materials used to make the structure. Therefore, although neither Suzuki nor Hamilton explicitly discloses a basis weight for the materials disclosed that meet the claim limitations, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a basis weight within the claimed range with a reasonable expectation of success.

With respect to **claim 24**: The first layer Q disclosed by Suzuki comprises a spunbond material.

With respect to **claim 25**: The absorbent second layer of the article of Suzuki as modified by Hamilton comprises polyurethane foam, i.e. a thermoplastic foam. The motivation to modify the article of Suzuki such that the second layer comprises polyurethane foam is stated *supra* with respect to claim 17.

With respect to **claim 26**: The absorbent second layer P disclosed by Suzuki comprises a superabsorbent material.

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With respect to **claim 28**: Suzuki teaches that the first surface defined by sheet Q expands less than the second surface defined by sheet P, thus the second surface comprises at least one region of reduced expansion. The term “region” is given its broadest reasonable interpretation herein, thus encompassing embodiments in which the region has an area less than or equal to the area of the first surface.

With respect to **claim 29**: The at least one region of reduced expansion of sheet Q disclosed by Suzuki has been modified by adhesion junctions, i.e. adhesive bonding that bonds sheet P to sheet Q.

With respect to **claim 30**: Suzuki teaches an absorbent structure comprising an absorbent article wherein the absorbent structure includes a first surface opposite a second surface, the absorbent structure expands along the second surface defined by the outward facing surface of sheet P in the presence of a liquid so that the first surface increases concavity, wherein a pocket-like shape is formed in the presence of the liquid. The absorbent structure expands to a lesser extent along the first surface defined by an outward facing surface of sheet Q than the absorbent structure expands along the second surface in the presence of the liquid due to the hydrophobicity of the sheet Q and thus the first surface.

Suzuki discloses that second layer P is an absorber layer and comprises cotton, but does not disclose that it comprises polyurethane foam. Hamilton discloses that both cotton and polyurethane foam are materials known to be used in absorbent articles. (‘424, Col. 27, line 60 – Col. 28, line 8) Therefore it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that second layer P comprises polyurethane foam as disclosed by

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Hamilton with a reasonable expectation of success to ensure that the material is suitable for the purpose of absorbing liquid.

With regard to the limitation “the absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the absorbent structure taught by Suzuki as modified by comprises a spunbond film (first layer Q) with polyurethane foam (second layer P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials used. Therefore, although neither Suzuki nor Hamilton explicitly discloses a fluid intake range, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a fluid intake rate within the claimed range with a reasonable expectation of success.

With regard to the limitation “the absorbent structure has a basis weight between about 50 and about 1000 grams per square meter”, the single layer structure taught by Suzuki as modified by Hamilton comprises a spunbond film (sheet Q) with polyurethane foam (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The basis weight of the claimed structure is considered herein to be an inherent property of the materials used to make the structure. Therefore, although neither Suzuki nor Hamilton explicitly discloses a basis weight for the materials disclosed that meet the claim limitations, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a basis weight within the claimed range with a reasonable expectation of success.

Suzuki does not teach an absorbent article comprising a body side liner or an outer cover. Hamilton discloses an absorbent article comprising a body side liner and outer cover. Suzuki teaches an absorbent structure that functions as an absorbent body, as do the



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polyurethane foam absorbent layers disclosed by Hamilton. Such absorbent articles containing an outer cover, a body side liner and an absorbent article such as that taught by Suzuki and Hamilton positioned between the body side liner and the outer cover and bonded to one or both are well known in the art, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki so as to have an outer cover and a body side liner as disclosed by Hamilton with a reasonable expectation of success to provide a thin yet sufficiently absorbent article.

With respect to **claim 31**: The absorbent structure of Suzuki comprises a single layer of absorbent material in the form of a laminate of sheets P and Q.

With respect to **claim 32**: The single-layer absorbent structure disclosed by Suzuki comprises spunbond film (sheet Q) with superabsorbents (sheet P).

With respect to **claim 33**: The first surface disclosed by Suzuki is a surface of a first layer Q and the second surface is a surface of an absorbent second layer P that is bonded to the first layer Q. The second layer P expands in the presence of a liquid and increases concavity toward the first layer Q along an interface of the first and second layers in the presence of a liquid, and the first layer Q expands to a lesser extent than the second layer expands in the presence of a liquid.

With respect to **claim 34**: The first layer Q disclosed by Suzuki comprises a spunbond material.

With respect to **claim 35**: The absorbent second layer P disclosed by Suzuki comprises a superabsorbent film.

With respect to **claim 36**: Suzuki teaches that the first surface defined by sheet Q is hydrophobic and thus naturally expands less in the presence of a liquid. Suzuki does not teach that the first surface is treated. However, since a hydrophilic sheet treated to become hydrophobic and expand less in the presence of liquid is equivalent to a naturally hydrophobic sheet and provides an identical end product. Since Suzuki teaches hydrophilic sheets that swell for sheet Q as well as hydrophobic sheets, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that the first surface is defined by a hydrophilic sheet Q treated to expand less in the presence of a liquid relative to the extent to which the second surface defined by sheet P expands in the presence of a liquid with a reasonable expectation of success to provide a first hydrophobic surface that expands less than the second surface as claimed.

With respect to **claim 38**: Suzuki teaches that the absorbent second layer expands by 5 mm or more which is at least 20% of its original thickness, in the presence of the liquid

With respect to **claim 39**: The limitation of claim 39 is directed to an intended use of the instant article and thus bears little patentable weight. A recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. The prior art structure of Suzuki as modified by Hamilton is capable of performing the intended use, therefore it meets the claim.

With respect to **claim 40**: The limitation of claim 39 is directed to an intended use of the instant

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article and thus bears little patentable weight. A recitation of the intended use of the claimed invention must result in a structural difference between the claimed invention and the prior art in order to patentably distinguish the claimed invention from the prior art. The prior art structure of Suzuki as modified by Hamilton is capable of performing the intended use, therefore it meets the claim.

With respect to **claim 42**: Suzuki teaches an absorbent structure, comprising: a first layer Q that expands less than 10% in the presence of a liquid; and an absorbent second layer P bonded to the first layer Q, wherein the absorbent second layer expands by 5 mm or more which is at least 20% of its original thickness, in the presence of the liquid so that the second layer P increases concavity, wherein a pocket-like shape is formed along an interface of the first and second layers Q,P respectively, in the presence of the liquid.

Suzuki discloses that second layer P is an absorber layer and comprises cotton, but does not disclose that it comprises polyurethane foam. Hamilton discloses that both cotton and polyurethane foam are materials known to be used in absorbent articles. ('424, Col. 27, line 60 – Col. 28, line 8) Therefore it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that second layer P comprises polyurethane foam as disclosed by Hamilton with a reasonable expectation of success to ensure that the material is suitable for the purpose of absorbing liquid.

With regard to the limitation “the absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the absorbent structure taught by Suzuki as modified by comprises a spunbond film (first layer Q) with polyurethane foam (second layer P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials

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used. Therefore, although neither Suzuki nor Hamilton explicitly discloses a fluid intake range, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a fluid intake rate within the claimed range with a reasonable expectation of success.

With regard to the limitation “the absorbent structure has a basis weight between about 10 and about 150 grams per square meter”, the single layer structure taught by Suzuki as modified by Hamilton comprises a spunbond film (sheet Q) with polyurethane foam (sheet P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The basis weight of the claimed structure is considered herein to be an inherent property of the materials used to make the structure. Therefore, although neither Suzuki nor Hamilton explicitly discloses a basis weight for the materials disclosed that meet the claim limitations, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a basis weight within the claimed range with a reasonable expectation of success.

With regard to the limitation “measured using the fluid intake rate test”, the test method recited in the claim *per se* does not substantially affect the value of a specific parameter, which is a characteristic of the material and depends on the structure and make up of a material, but not on the method of its determination. Since the test method does not essentially affect the single layer structure during testing, the test method bears little patentable weight because any test method will yield substantially identical results, and thus the test method used cannot be the basis for patentability over the prior art.

With respect to **claim 43**: Suzuki teaches an absorbent structure, comprising: a first layer Q that expands less than 10% in the presence of a liquid; and an absorbent second layer P bonded to

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the first layer Q, wherein the absorbent second layer expands by 5 mm or more which is at least 20% of its original thickness, in the presence of the liquid so that the second layer P increases concavity, wherein a pocket-like shape is formed along an interface of the first and second layers Q,P respectively, in the presence of the liquid.

Suzuki discloses that second layer P is an absorber layer and comprises cotton, but does not disclose that it comprises polyurethane foam. Hamilton discloses that both cotton and polyurethane foam are materials known to be used in absorbent articles. ('424, Col. 27, line 60 – Col. 28, line 8) Therefore it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that second layer P comprises polyurethane foam as disclosed by Hamilton with a reasonable expectation of success to ensure that the material is suitable for the purpose of absorbing liquid.

With regard to the limitation “the absorbent structure has a fluid intake rate of about 0.5 cubic centimeters per second or greater”, the absorbent structure taught by Suzuki as modified by comprises a spunbond film (first layer Q) with polyurethane foam (second layer P), thus Suzuki teaches substantially identical materials for the instant single layer absorbent structure. The property of fluid Intake Rate is considered herein to be an inherent property of the materials used. Therefore, although neither Suzuki nor Hamilton explicitly discloses a fluid intake range, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton so as to possess a fluid intake rate within the claimed range with a reasonable expectation of success. Only the second layer comprising polyurethane foam is elastomeric.

With respect to **claims 44,45**: As seen in Fig. 10 of Suzuki, the single layer structure is shown prior to expansion, i.e. in a dry state and is considered herein to lie flat in said dry state.

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With respect to **claim 46**: Suzuki discloses that second layer P is an absorber layer and comprises cotton, but does not disclose that it comprises polyurethane foam. Hamilton discloses that both cotton and polyurethane foam are materials known to be used in absorbent articles. ('424, Col. 27, line 60 – Col. 28, line 8) Therefore it would be obvious to one of ordinary skill in the art to modify the article of Suzuki such that second layer P comprises polyurethane foam as disclosed by Hamilton with a reasonable expectation of success to ensure that the material is suitable for the purpose of absorbing liquid.

10. Claims 27 and 37 are rejected under 35 U.S.C. 103(a) as being unpatentable over Suzuki et al ('381) in view of Hamilton et al ('424) as applied to claim 17 above, and further in view of Carlucci et al ('915).

With respect to **claim 27**: Suzuki does not teach that at least one of the first and second surfaces comprises at least one slit to control shaping. Hamilton also does not disclose a slit. Carlucci teaches a first surface that comprises apertures but does not explicitly teach that at least one of the first and second surfaces comprises at least one slit. However, since Carlucci teaches that the apertures may have non-circular shapes and have various dimensions, it would be obvious to one of ordinary skill in the art to modify the structure of Suzuki as modified by Hamilton so as to have apertures in the form of at least one slit with a reasonable expectation of success. The recitation “to control shaping” constitutes functional language that is given little patentable weight herein. (Figs. 4b,c, Col. 9, lines 46-55) The article of Suzuki as modified by Hamilton and as further modified by Carlucci meets all of the limitations of claim 27 and thus comprises at least one slit that is fully capable of controlling shaping.

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With respect to **claim 37**: Suzuki does not teach that the first surface is treated by any of the processes set forth in claim 27. Hamilton also does not disclose any of the recited treatment processes. Carlucci teaches a single layer absorbent structure having a first surface that expands less than the second surface due to aperturing. Since the article of Carlucci seeks to solve a similar problem in the art with which applicant is concerned, it would be obvious to one of ordinary skill in the art to modify the article of Suzuki as modified by Hamilton such that the first surface expands less than the second surface via treatment comprising aperturing as taught by Carlucci with a reasonable expectation of success.

### ***Conclusion***

Any inquiry concerning this communication or earlier communications from the examiner should be directed to MELANIE J. HAND whose telephone number is (571)272-6464. The examiner can normally be reached on Mon-Thurs 8:00-5:30, alternate Fridays 8:00-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tatyana Zalukaeva can be reached on 571-272-1115. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

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